

Contents

1. Introduction	1
2. Materials Mechanics Fundamentals.....	7
2.1 Introduction.....	7
2.2 Elastic Properties of Steel.....	7
2.3 The Tensile Test.....	20
2.4 Conventional Stress-Strain Relationships.....	28
2.5 Correlation Between Hardness and Tensile Properties	39
2.6 Fundamentals of Plasticity	40
2.7 Influence of Work Hardening on Yielding	57
2.8 Forming Tests	66
3. Steel Crystallography and Crystal Defects.....	71
3.1 Introduction.....	71
3.2 Crystal Structure of α -Fe and γ -Fe.....	71
3.3 Dislocations	77
3.4 Dislocation Junctions.....	105
3.5 Dislocation Multiplication.....	109
3.6 Vacancies	117
3.7 Interstitials	121
3.8 Self-Interstitials.....	122
3.9 Clustering of Substitutional Atoms	124
3.10 Grain Boundaries.....	125
4. Crystal Plasticity.....	131
4.1 Slip Systems in α -Fe and γ -Fe	131
4.2 The Theoretical Strength of Fe.....	132
4.3 Lattice Resistance to Dislocation Motion	135
4.4 The Critical Resolved Shear Stress	138
4.5 Non-Schmid Effects in α -Fe and Ferritic Steel.....	143
4.6 Comparison of Low-Temperature Glide in Ferritic and Austenitic Steel	151
4.7 Kinks and Dislocation Motion in α -Fe	155
4.8 Effect of the Phase Transformations on the Properties of Austenitic Steel	163
4.9 Averaging Procedures for Polycrystalline Deformation.....	165
4.10 Kinetics of Crystal Plasticity.....	171
4.11 High Strain-Rate Deformation	185

5. Solid Solution Strengthening.....	195
5.1 Fundamental Aspects of Solid Solution Strengthening.....	195
5.2 Substitutional Atom Size Misfit	200
5.3 Modulus Misfit	201
5.4 Size and Modulus Misfit Values for Alloying Additions in Steel	208
5.5 Empirical Approach to Substitutional Solid Solution Strengthening.....	209
5.6 Models for Substitutional Solid Solution Strengthening	215
5.7 Non-Spherical Lattice Strain Due to Interstitial Atoms	233
5.8 Non-Spherical Lattice Strain Due to Point-Defect Complexes.....	241
5.9 Solid Solution Strengthening of Martensite	243
5.10 Solid Solution Softening.....	244
6. Strain Hardening.....	253
6.1 The Origin of Strain Hardening.....	253
6.2 Strain Hardening and Dislocation Density Evolution	254
6.3 Interaction of Dislocations on Parallel Glide Planes.....	263
6.4 Dislocation Interactions With Forest Dislocations	265
6.5 Strain Hardening Master Curves	271
6.6 Strain Hardening in Ferrite and Martensite.....	273
7. Grain Size Strengthening.....	281
7.1 Effect of Grain Size on Dislocation Slip.....	281
7.2 Models for Grain Boundary Strengthening	287
7.3 Hall-Petch-Armstrong Relationships for Steel.....	297
7.4 Martensite Packet Size Strengthening.....	301
7.5 Effect of Grain Size on Plasticity	306
7.6 Effect of Grain Size on Toughness.....	310
8. Precipitation Strengthening.....	313
8.1 Precipitates in Steel	313
8.2 Mechanism of Strengthening by Precipitate Cutting	321
8.3 Precipitation Strengthening Due to Modulus Difference.....	325
8.4 Coherency Hardening	332
8.5 Stacking Fault Strengthening.....	334
8.6 Precipitation Strengthening Due to Order Hardening.....	334
8.7 Precipitation Strengthening Due to Chemical Hardening	336
8.8 Precipitate Bypassing Strengthening.....	338
8.9 Precipitation Strengthening in Austenitic Steel.....	346
8.10 Precipitation-Strengthened Ferritic and Martensitic Steel	348
8.11 Combination of Strengthening Mechanisms	350
9. Mechanical Properties of Multi-Phase Steel.....	353
9.1 Steel as Multi-Phase Material.....	353
9.2 Empirical Description of the Mechanical Properties of Multi-Phase Steel	355
9.3 Pearlitic Steel	357
9.4 Ferrite-Pearlite Steel	364

9.5	Dual-Phase Steel.....	366
9.6	Mechanical Twinning	381
9.7	Strain-Induced Martensite Transformation in Metastable Austenitic Steel	385
9.8	Influence of Backstress on the Properties of Multi-Phase Steel.....	399
10.	Strain Localization	407
10.1	Introduction.....	407
10.2	Diffuse Necking in Smooth Round Samples.....	408
10.3	Localized Necking of Thin Tensile Samples.....	409
10.4	Static Strain Aging and Strain Localization During Yielding	412
10.5	Suppression of Static Strain Aging by Temper Rolling	426
10.6	Static Strain Aging in Bake-Hardenable Automotive Steel Grades	427
10.7	Dynamic Strain Aging and Strain Localization During Deformation.....	431
10.8	Serrated Flow of Austenitic Steel at Cryogenic Temperatures	438
10.9	Surface Ridging and Orange Peel Appearance	438
11.	Creep.....	443
11.1	High-Temperature Deformation	443
11.2	High-Temperature Creep Testing	445
11.3	Physical Mechanism of High-Temperature Creep	453
11.3.1	Diffusional Creep.....	453
11.3.2	Power Law Creep.....	454
11.3.3	Grain Boundary Sliding.....	455
11.4	Microstructure Evolution During Creep Deformation of Pure Fe	461
11.5	Ferritic/Martensitic Creep-Resistant Steel	462
11.6	Austenitic Creep-Resistant Steel	471
12.	Fatigue	475
12.1	Introduction.....	475
12.2	Fatigue Testing.....	476
12.3	Smooth Specimen Fatigue.....	477
12.4	Fatigue Crack Nucleation Mechanisms.....	481
12.5	High-Cycle and Ultrahigh-Cycle Fatigue.....	486
12.6	Mean Stress Effects on Fatigue	490
12.7	Fatigue of Surface-Hardened Steels	494
12.8	Low-Cycle Fatigue	498
12.9	Fatigue Crack Growth.....	504
12.10	Rolling Sliding Contact Fatigue	514
13.	Fracture	519
13.1	Brittle Fracture Versus Ductile Fracture.....	519
13.2	Mechanics of Samples With a Notched Surface	525
13.3	Cleavage Fracture of α -Fe and Ferritic Steel.....	528
13.4	Ductile Fracture of Ferritic Steel.....	543
13.5	Fracture Mechanics.....	549
13.6	Measurement of the Cleavage Fracture Toughness.....	554

13.7	The J-Integral and CTOD of Tough Steel	566
13.8	The Charpy V-Notch Test	578
13.9	The Drop Weight Tear Test.....	594
13.10	Fracture in Plate Steel.....	595